

Fig. 1

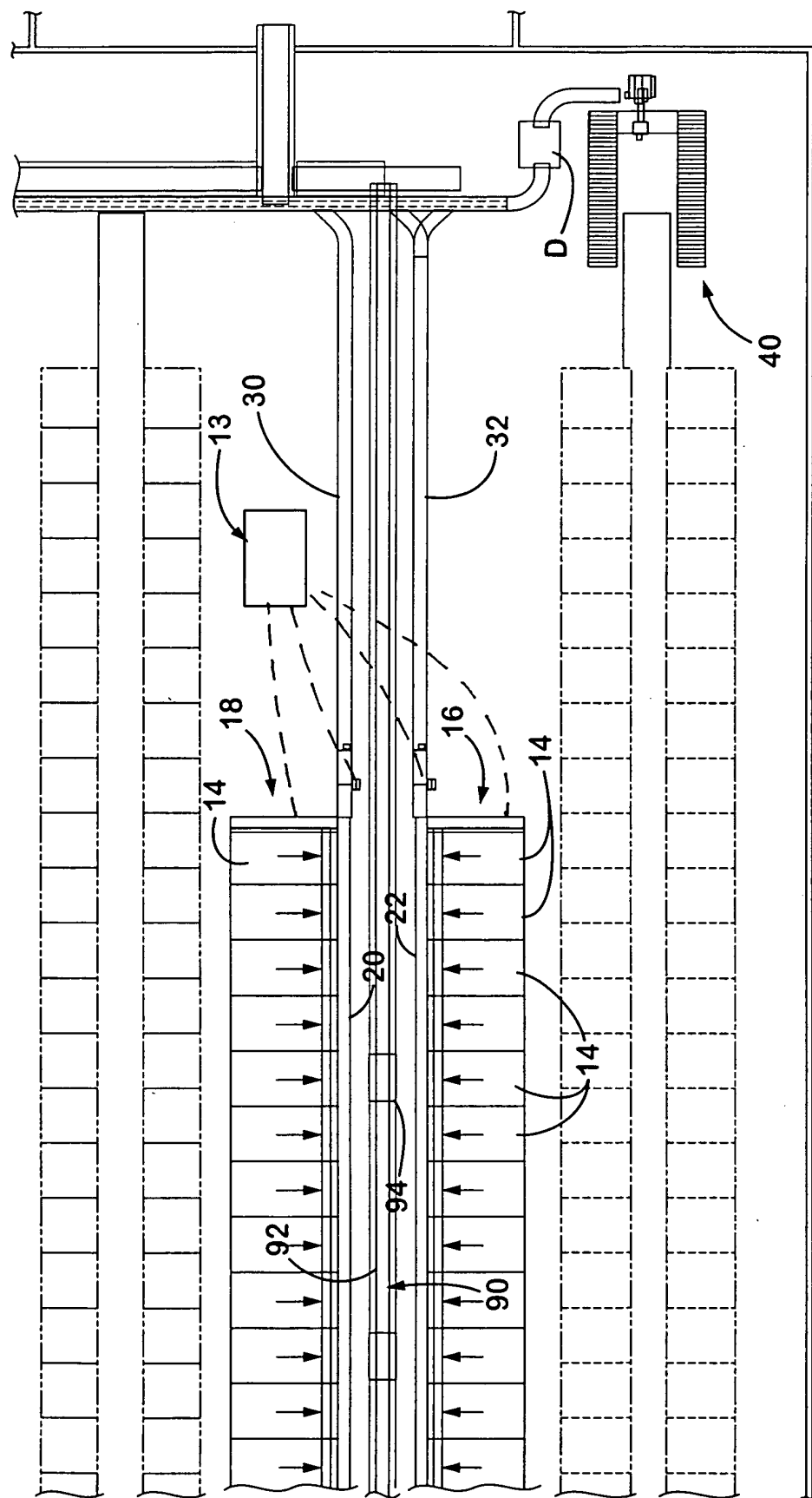


Fig. 2

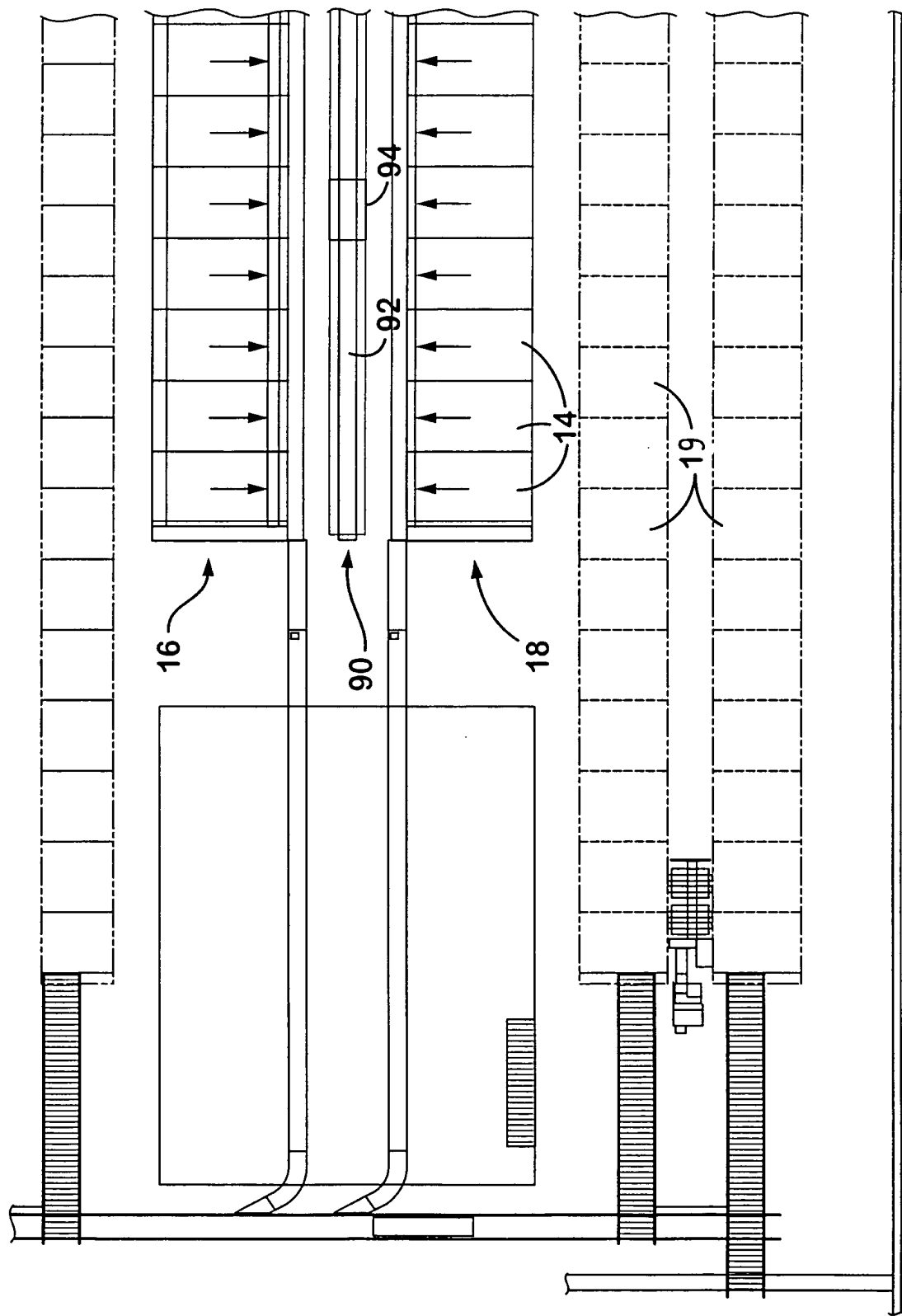


Fig. 3

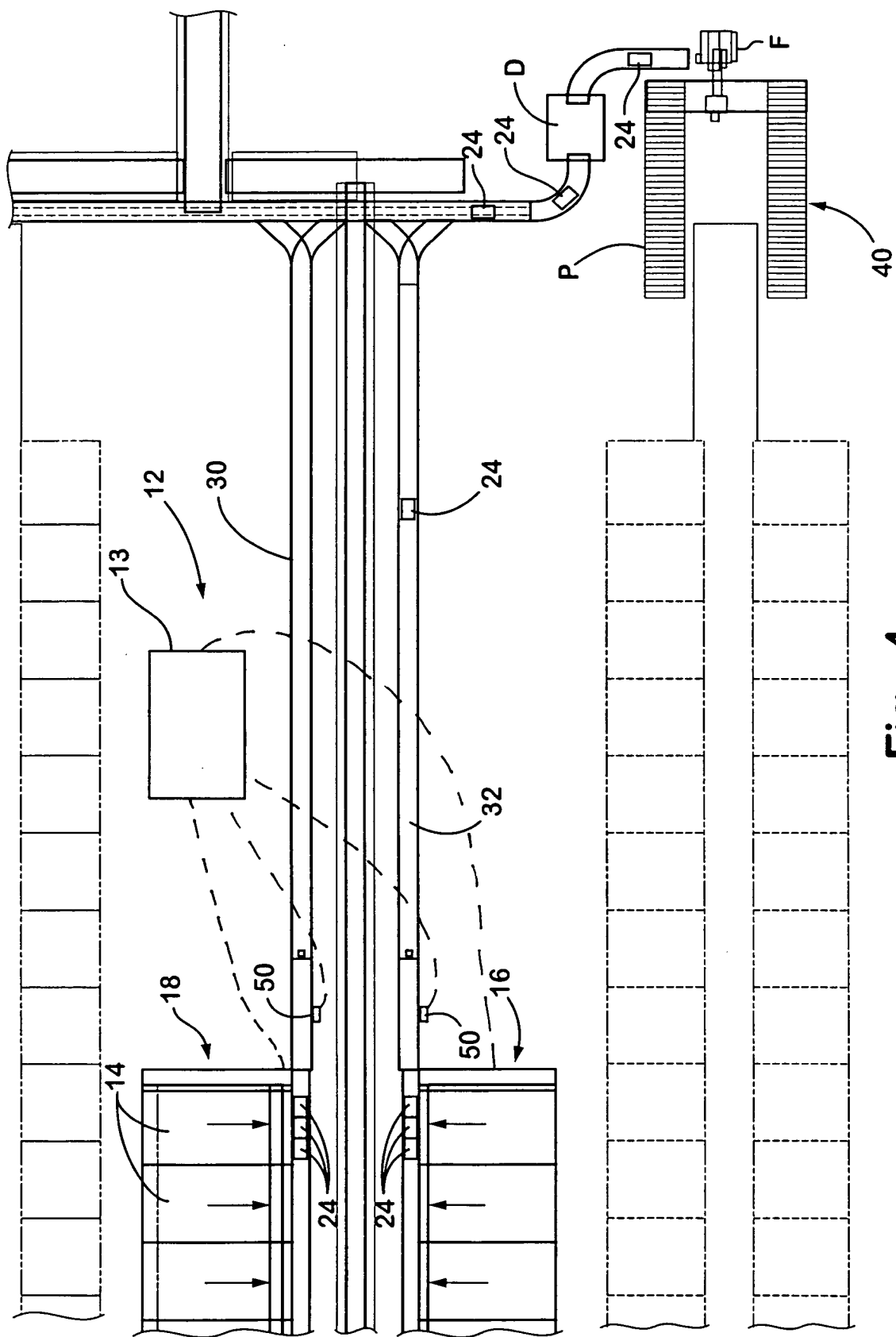


Fig. 4

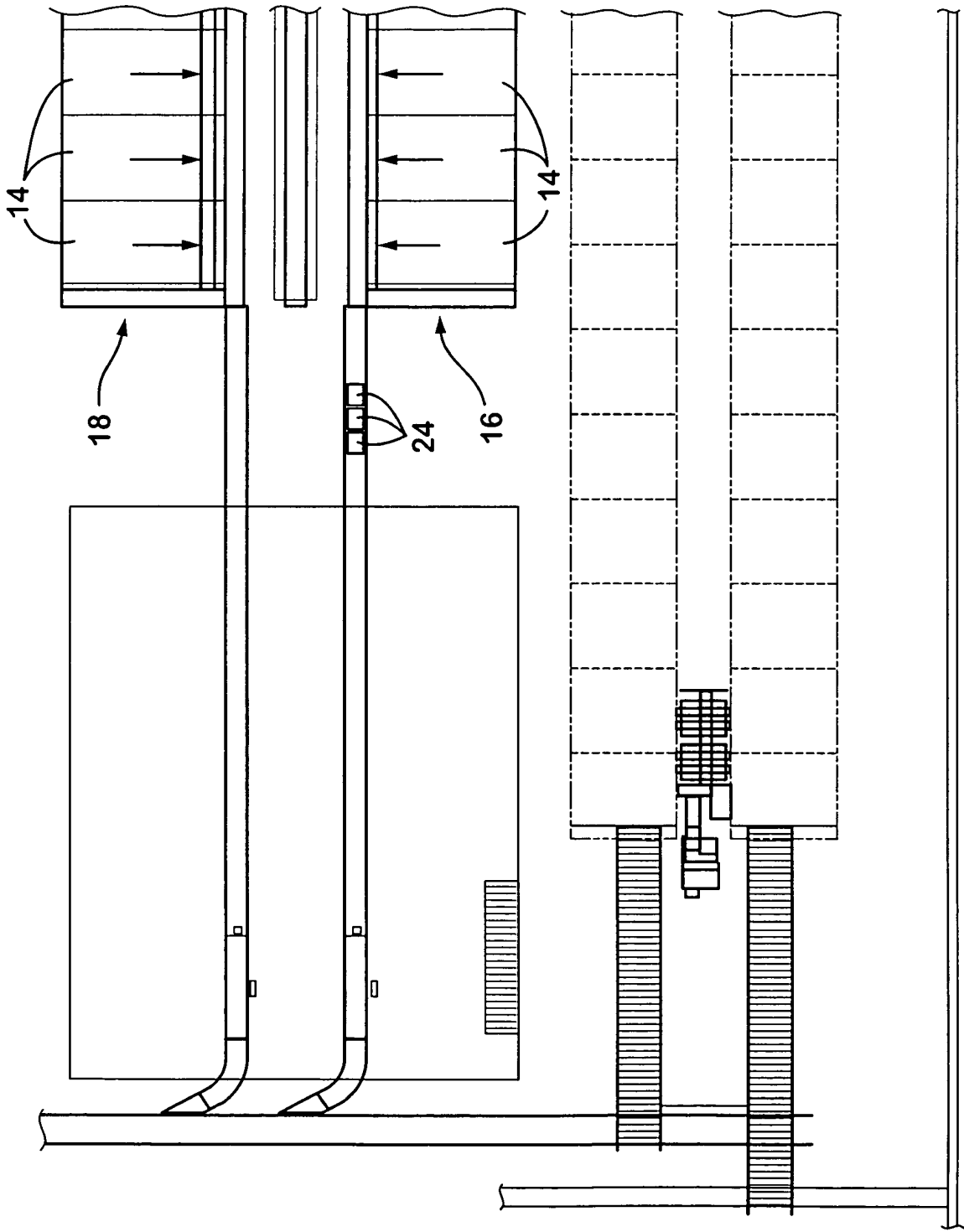


Fig. 5

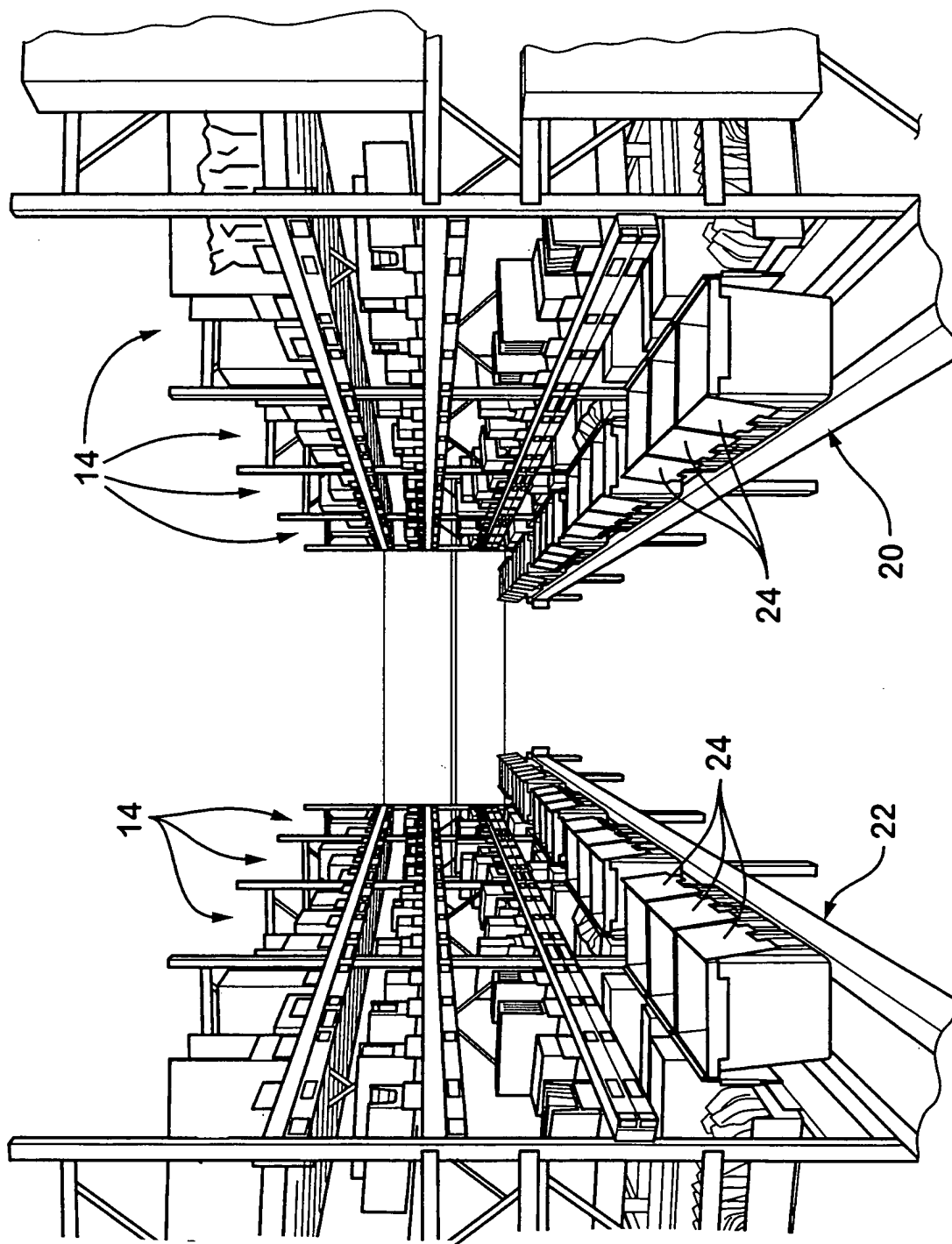


Fig. 6

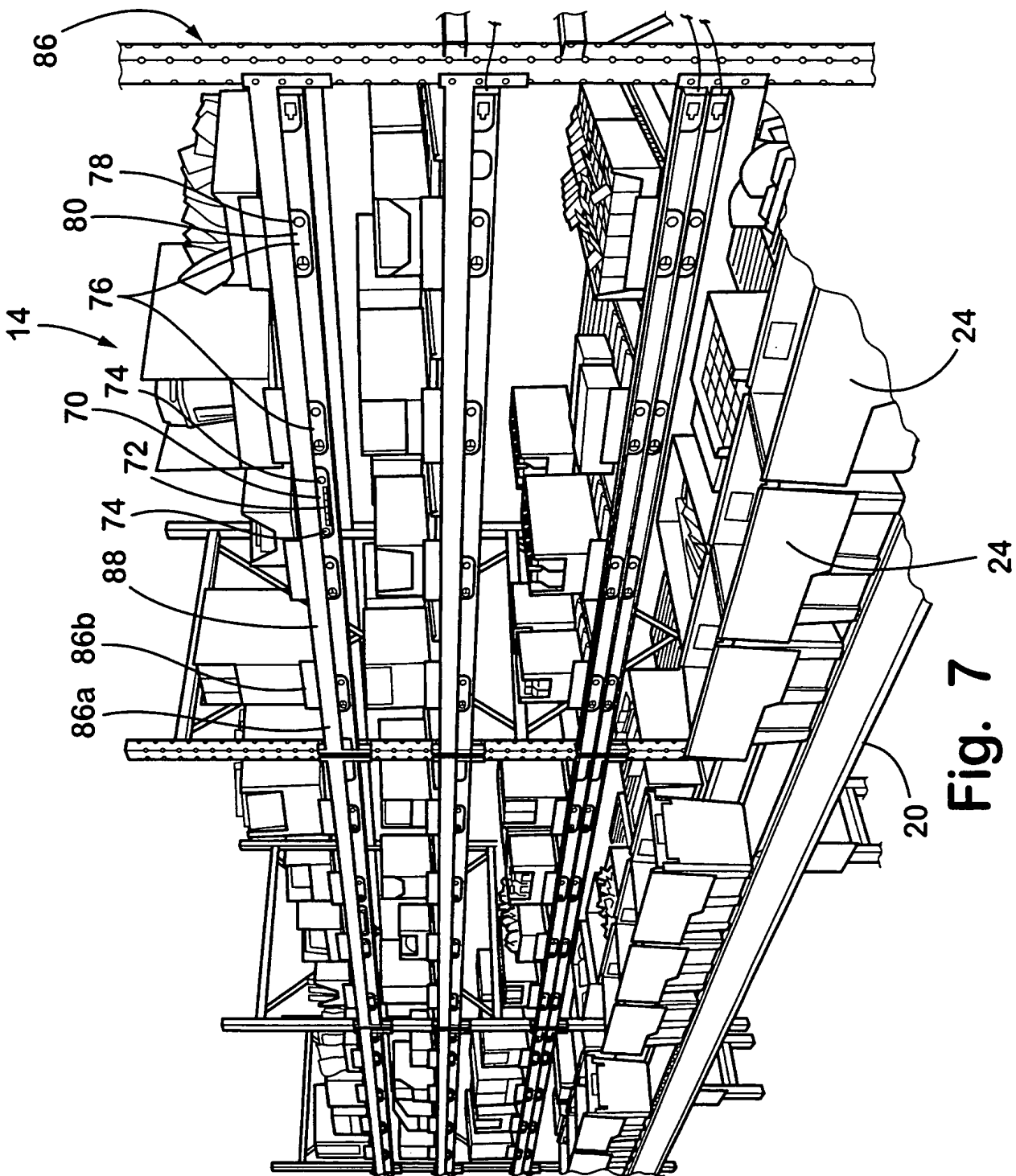


Fig. 7

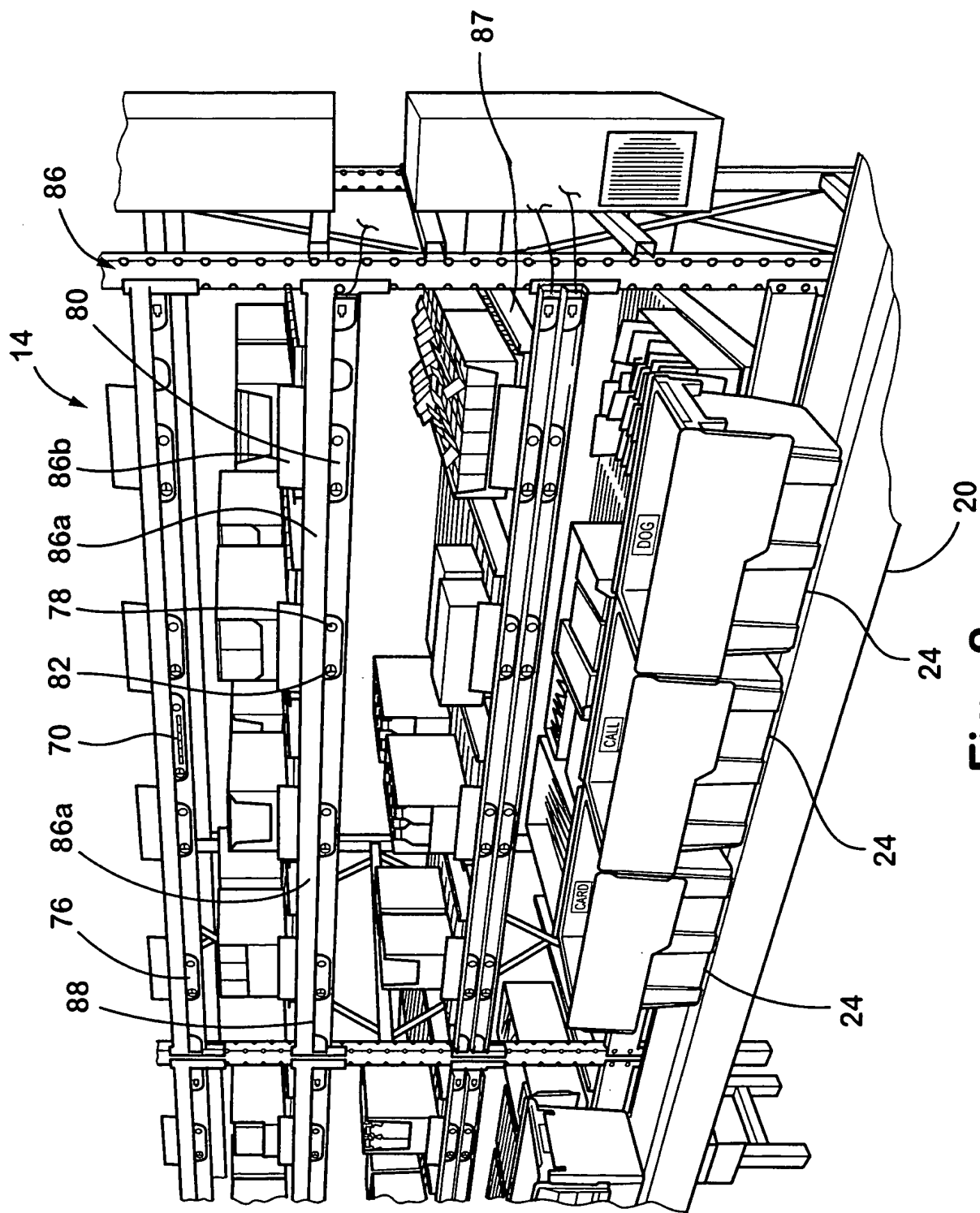


Fig. 8

SEQUENCE ONE

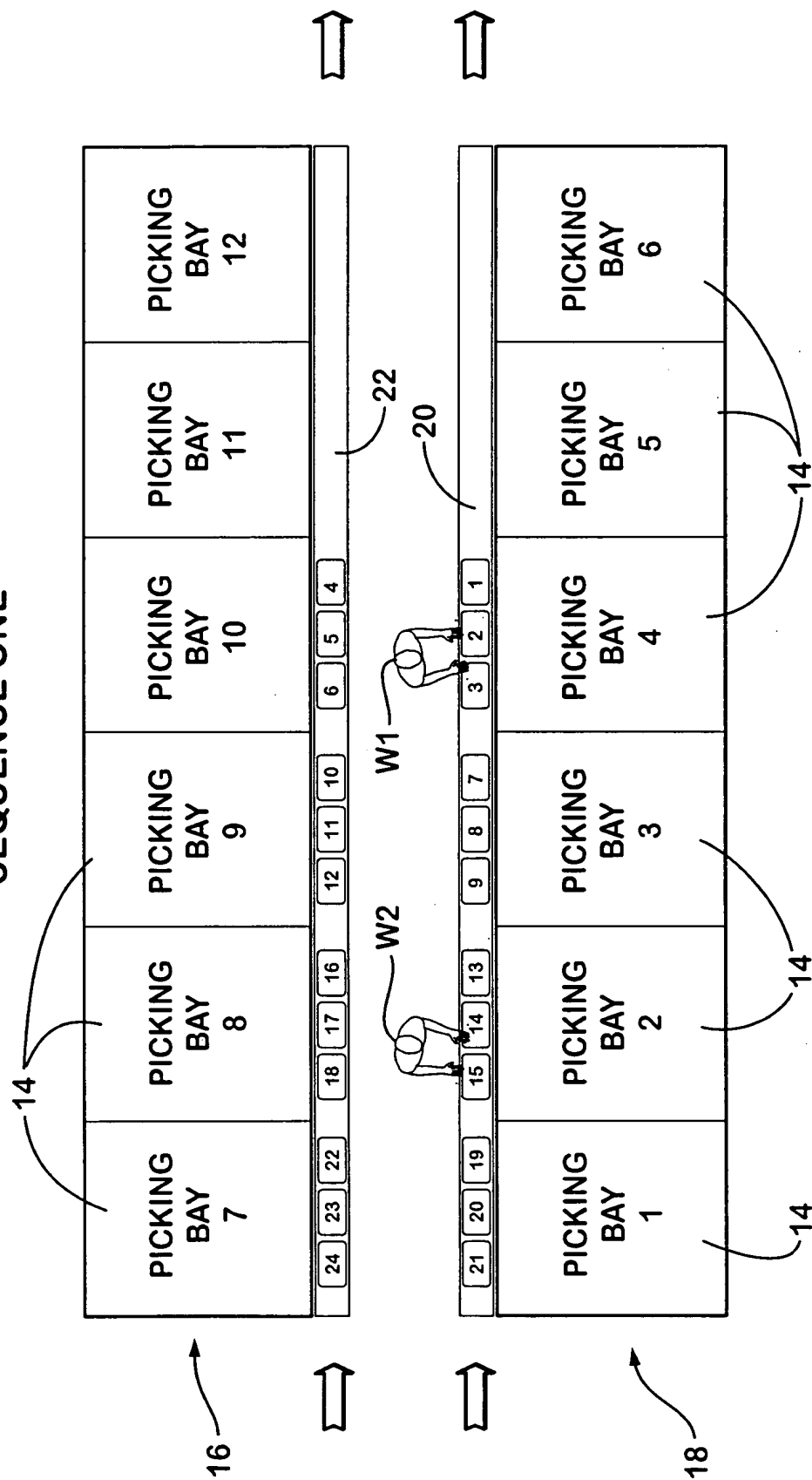


Fig. 9

The diagram illustrates a multi-bay picking system. It features two rows of picking bays, labeled 16 (top) and 18 (bottom), separated by a central aisle 20. Each row contains six bays, numbered 7 through 12 (top) and 1 through 6 (bottom). A worker, indicated by a dashed line and arrow, is shown in the aisle, moving between the bays. The worker is labeled W1 and W2, indicating they can move in both directions. The aisle is marked with arrows indicating the direction of movement. The bays are labeled 'PICKING BAY' followed by a number. The entire system is enclosed in a frame, with arrows indicating the direction of movement for the bays and the worker.

Fig. 10

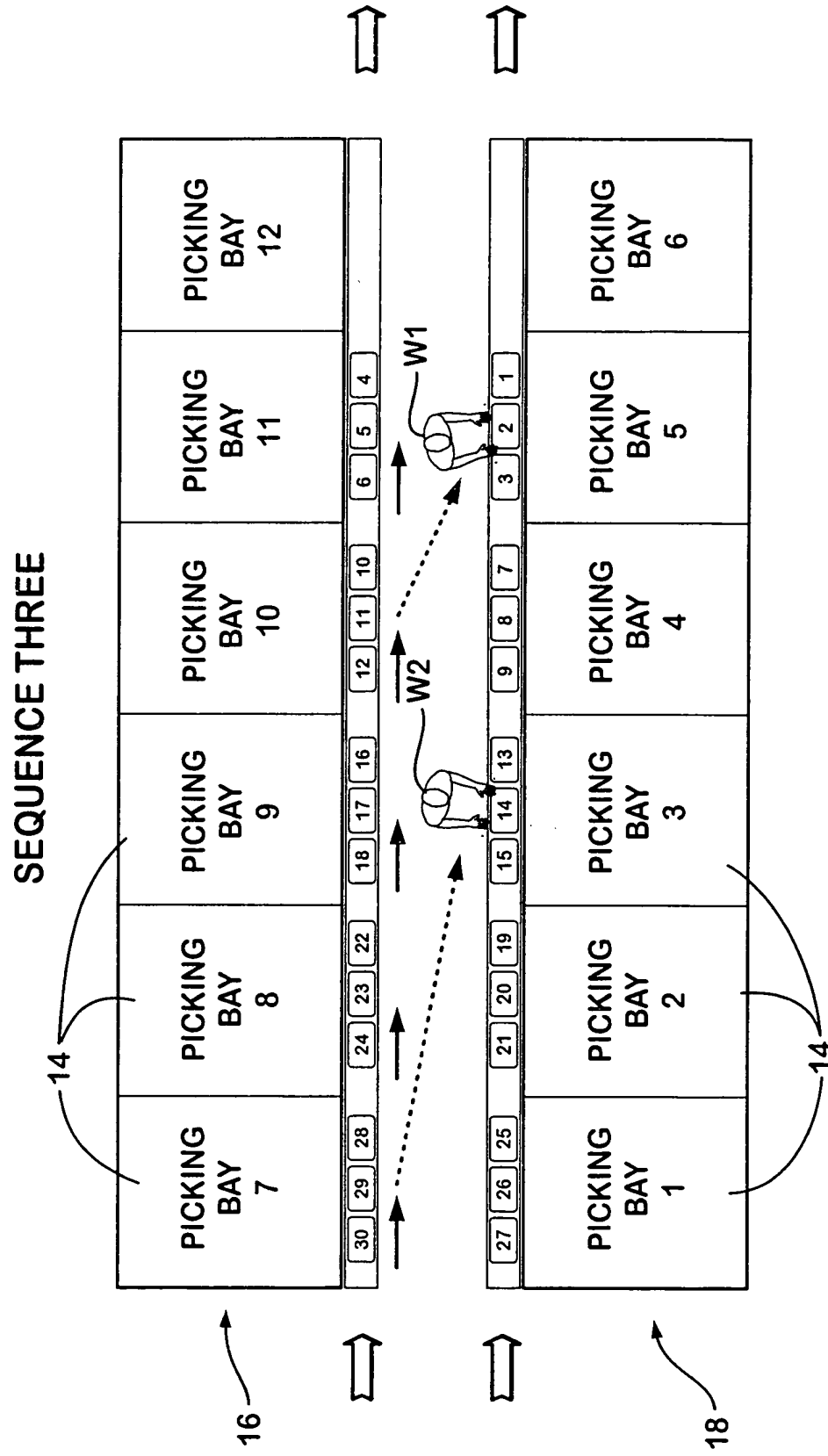


Fig. 11

SEQUENCE FOUR

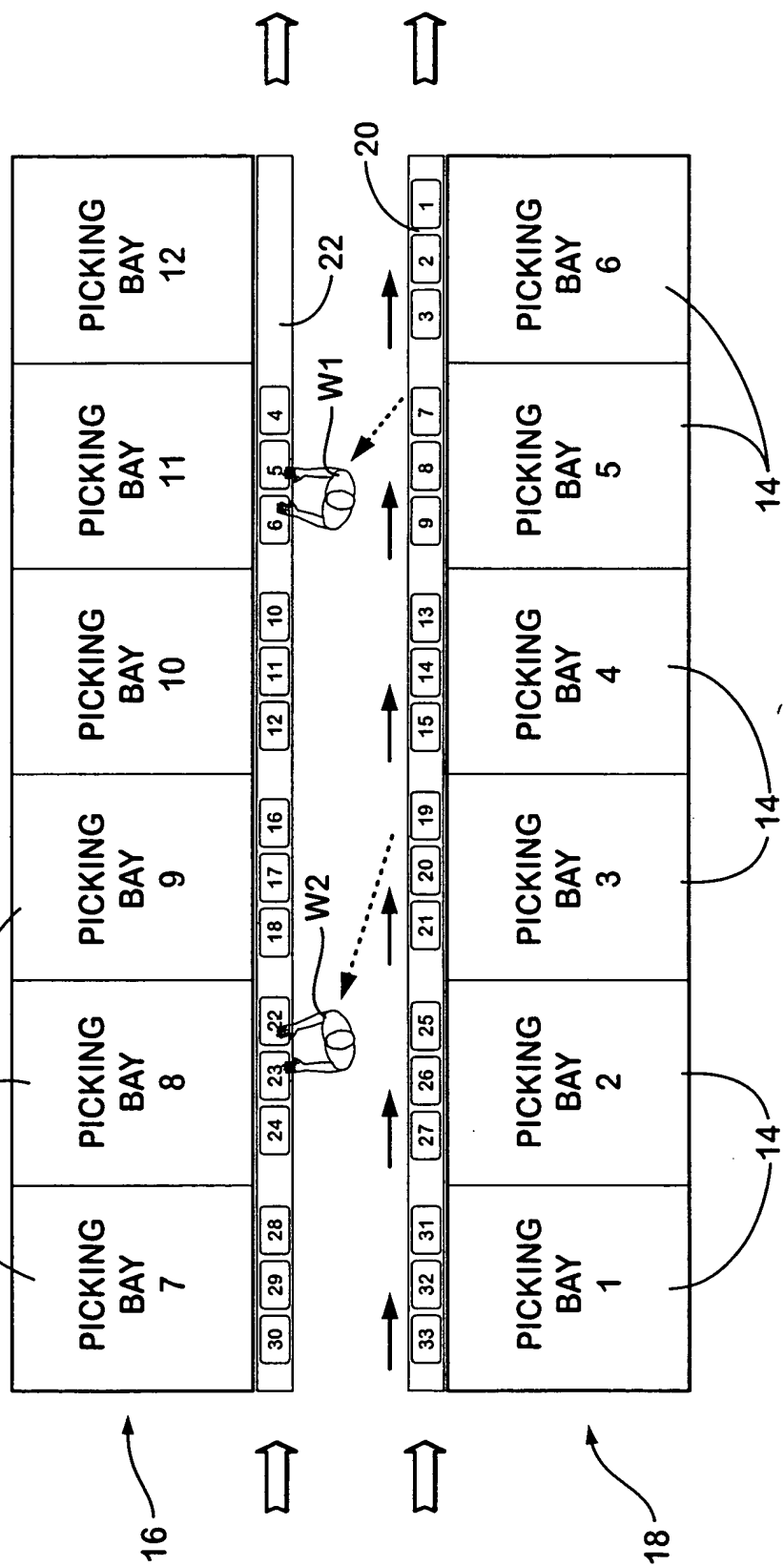


Fig. 12

SEQUENCE FIVE

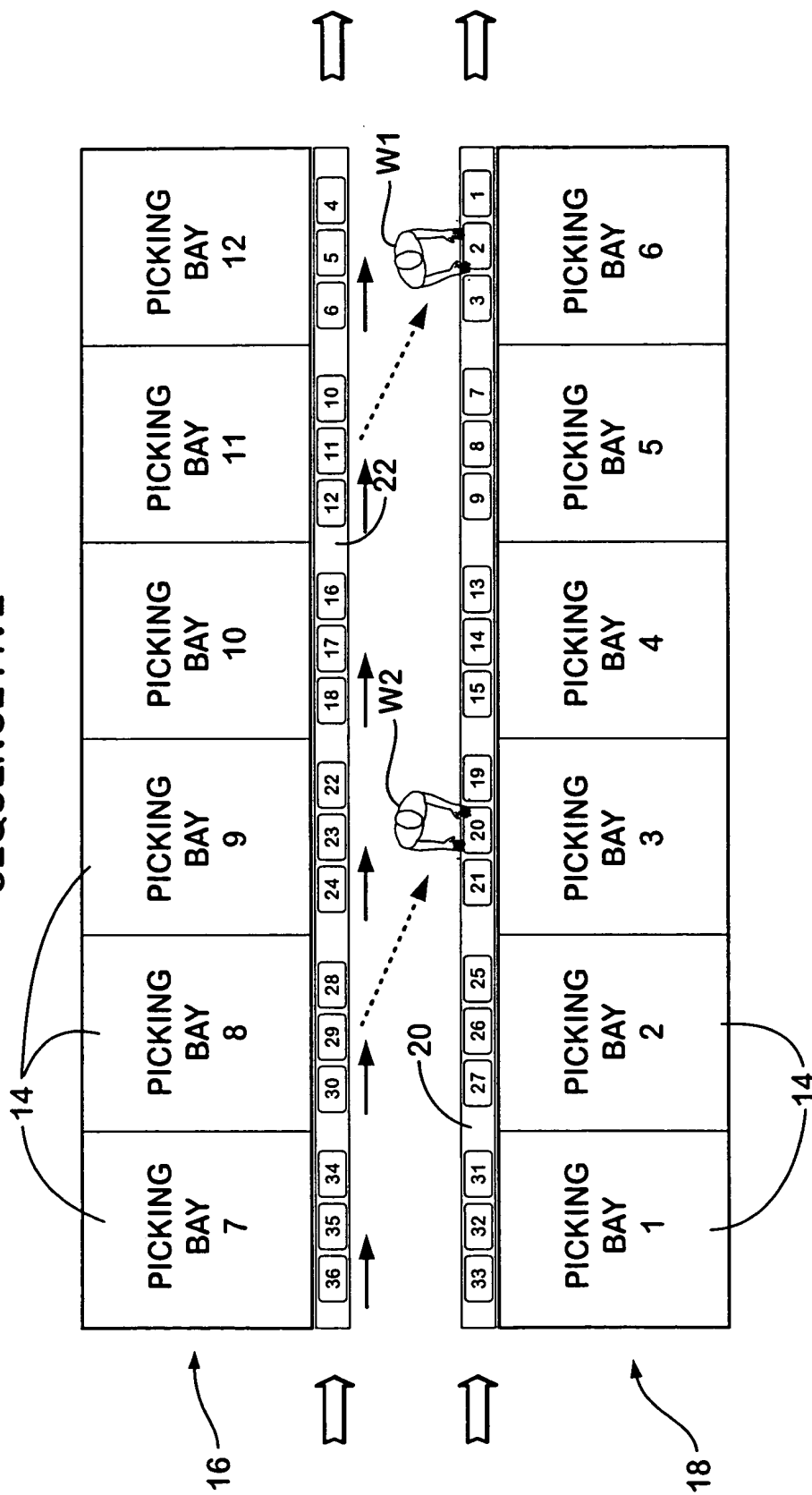


Fig. 13

SEQUENCE SIX

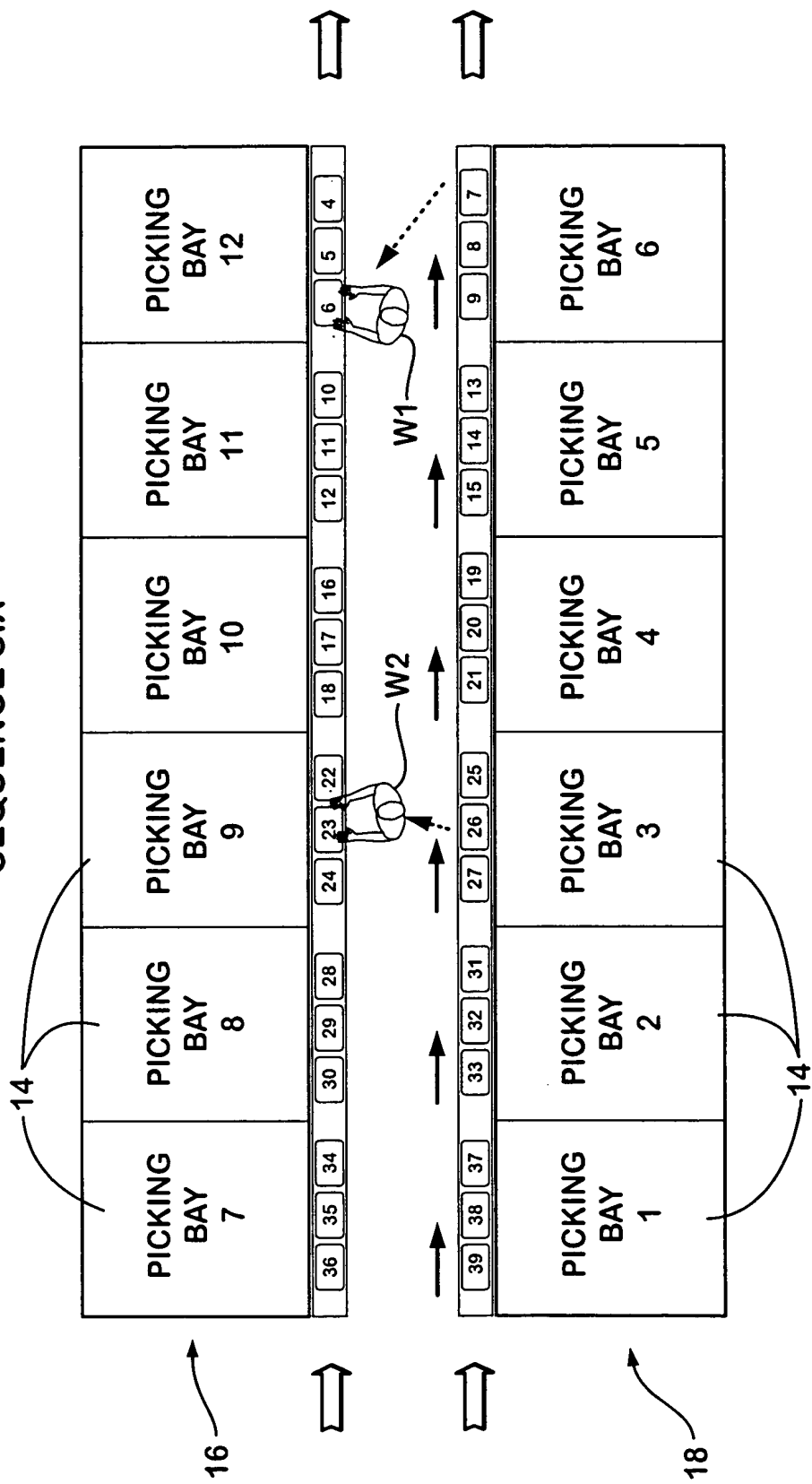


Fig. 14

SEQUENCE SEVEN

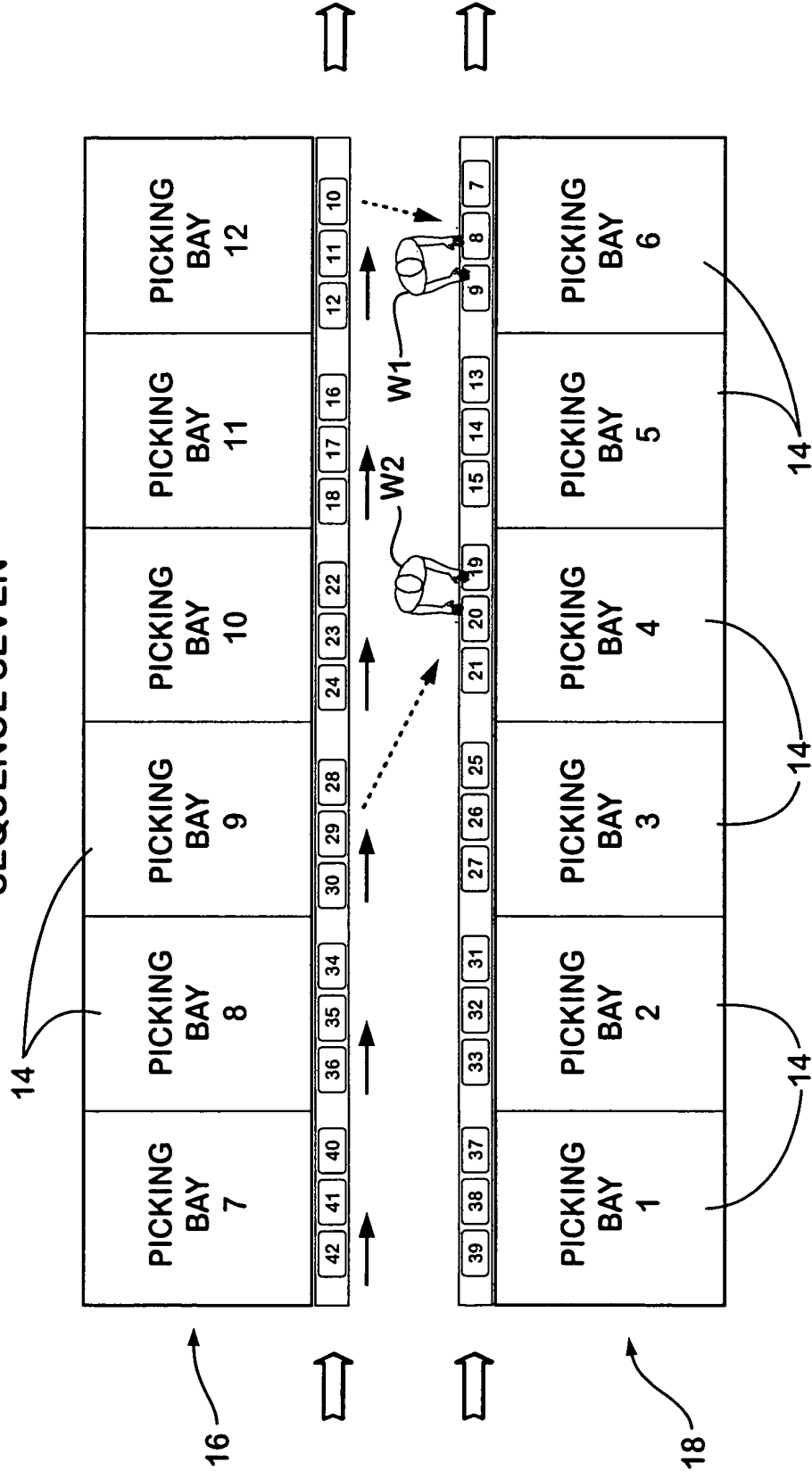


Fig. 15

SEQUENCE EIGHT

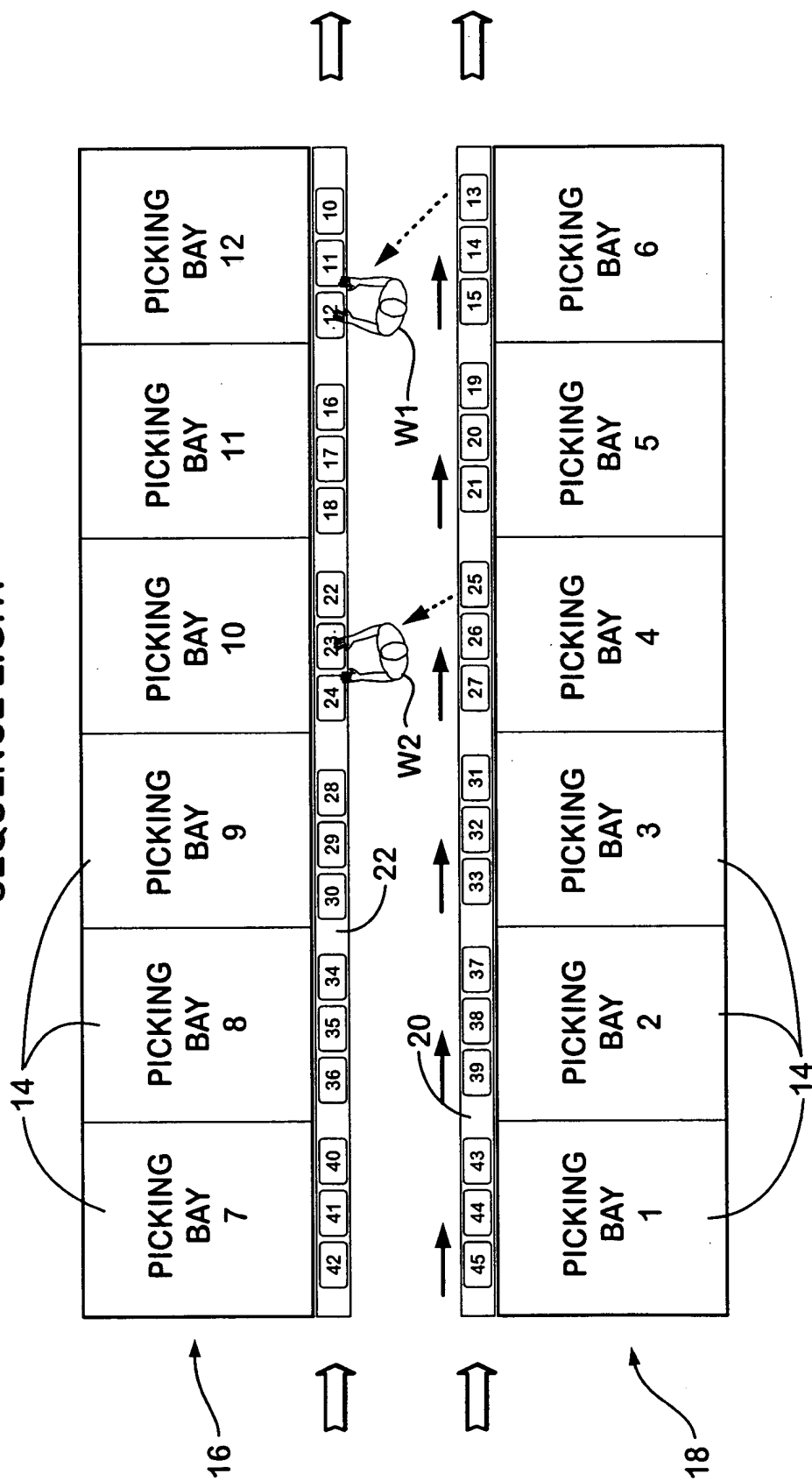


Fig. 16